Message Text

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PAGE 01 STATE 130515 ORIGIN SY-05

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DRAFTED BY A/SY/OPS/T:R WALLER:JW APPROVED BY A/SY/OPS/T:M H MUSSER A/SY/OPS/T - C PELCZYNSKI

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ADDIS FOR TSO; NAIROBI FOR OIC/RTC; FROM SY/OPS/T

E.O. 11652: GDS

TAGS: ASEC

SUBJECT: LOCKOUT - MOSLER HAND CHANGE

R4F: ADDIS 2283

1. IT IS RECOMMENDED THAT PRIOR TO DRILLING OF THE RELOCK PIN, THE FOLLOWING PROCEDURE SHOULD BE TRIED:

A. INERT THIN BLADED SCREW DRIVER INTO DRILLED HOLE AND PRESS THE NOSE OF THE DROP LEVER INTO THE DRIVE CAM. AT THE SAME TIME, ATTEMPT TO RETRACT THE LOCK BOLT. IF THE LOCK BOLT SHOWS RESISTANCE IN ALL PROBABILITY LOCK IS IN RELOCK CAUSED BY HEAT BUILDUP ON THE HARDPLATE MATERIAL DURING DRILLING OF THE FENCE.

B. WITH SCREW DRIVER, APPLYING SLIGHT PRESSURE ON THE DROP LEVER AND DRIVE CAM, ATTACH VISE GRIPS TO DIAL CONFIDENTIAL

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SPINDLE. TAKE A LEATHER MALLETT AND RAP THE FACE OF THE DRAWER HEAD DIRECTLY UNDER THE DIAL RING. POSSIBLE INERTIA WILL CAUSE THE RELOCK PIN TO DISENGAGE, FOR RETRACTION OF LOCK BOLT.

2. IF ABOVE PROCEDURE FAILS, USE FOLLOWING FOR DRILLING OF RELOCK PIN.

- A. SCRIBE A LINE AROUND THE BOTTOM CIRCUMFERENCE OF THE DIAL RING, APPROXIMATELY HALF WAY AROUND.
- B. SCRIBE A LINE ON THE FACE OF THE DIAL AT THE NUMBER 45. (SAME AS S&G SPY PROOF DIAL AND RING DRILL PROCEDURE.)
- C. PLACE THE DIAL ONTO THE SPINDLE WITH ZERO IN ALIGNMENT WITH THE OPENING INDEX.
- D. WHERE THE LINE IS DRAWN AT THE NUMBER 45 AND THE LINE DRAWN AROUND THE BOTTOM OF THE DIAL RING INTERSECT, CENTER PUNCH.
- E. REMOVE THE DIAL RING, WHERE CENTER PUNCHED LINES INTERSECT, DRILL 1/4" HOLE (CARBIDE TIP DRILL). CAUTION, DRILLING MUST BE STRAIGHT INTO THE LOCK CASE, DO NOT ANGLE.
- F. WHEN THE HARDPLATE MATERIAL HAS BEEN DRILLED, SWITCH TO 1/4" TWIST DRILL, DRILL OUT RELOCK PIN. (HOLE MAY HAVE TO BE REAMED AT RELOCK POINT)
- G. ATTACH VISE GRIPS TO SPINDLE WHILE DRILLING OF RELOCK PIN, ATTEMPTING MOVEMENT OF LOCK BOLT. VANCE

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